



① -11 FWD ADJUSTABLE BLADE SUPPORT ASSY 
SCALE 0.250

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY

NO. 41363

PREMIER AVIATION, INC.			
282 Aviation Parkway, Grand Prairie, Texas 75032			
SIZE:	CODE IDENT NO.	HW NO.	REV.
D	OSUV8	B67-43001	61
SCALE:	WT.:	INCHES	8 or 45

ORIGINAL

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Monday, 18/08/2008 3:44:26 PM
User: Julie Lecocq

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FWD ADJUSTABLE BLADE SUPPORT ASSY

Job Number: 41365

Part Number: PB674300111

Job Number:



Seq. #:

Machine Or Operation:

Description :

20.0 QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/10/23

(X2)

21.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

Canal welding

S 08/10/23

(X2)

22.0 QC21

FINAL INSPECTION/W/O RELEASE



08/10/23

MF 08-10-23

Comment: FINAL INSPECTION/W/O RELEASE



Job Completion

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FWD ADJUSTABLE BLADE SUPPORT ASSY

Job Number: 41365

Part Number: PB674300111

Job Number:



Seq. #: Machine Or Operation:

Description :

START TIME: *9-00*

OVEN TEMPERATURE: *320*

FINISH TIME: *9-30*

(2X)

m-f 08/09/30

14.0 QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



08-09-30

Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

15.0 PB674300169

90 Degree Cover Plate



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

90 Degree Cover Plate

batch: *41511*

X4

Cpl 08-10-22

16.0 PB674300183

PB67-43001-83



Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s)

PB67-43001-83

batch: *B41516*

41516

X4

Cpl 08-10-22

17.0 MS27039110

Screw



Comment: Qty.: 8.0000 Each(s)/Unit Total : 64.0000 Each(s)

Screw

batch: *m109031*

Cpl 08-10-22

18.0 NAS1149F0316P

WASHER



Comment: Qty.: 8.0000 Each(s)/Unit Total : 64.0000 Each(s)

WASHER *m109031*

batch:

Cpl 08-10-22

19.0 SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- match drill cover to existing holes in support

2- assemble as per dwg

M-f Cpl 08-10-22

W/O:		WORK ORDER CHANGES					
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NOTE: Date & initial all entries

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Monday, 18/08/2008 3:44:26 PM
Julie Lecocq

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: FWD ADJUSTABLE BLADE SUPPORT ASSY		
Job Number	: 41365			Part Number	: PB674300111		
Estimate Number	: 13435			Drawing Number	: B6743001 P.8		
P.O. Number	:			Project Number	: N/A		
This Issue	: 18/08/2008	S.O. No.	:	Drawing Revision	: B1		
Prsh Rev.	: NC			Material	:		
First Issue	: / /	Type	: LARGE FAB ASSY	Due Date	: 18/09/2008		
Previous Run	: 40606			Qty:			
Written By	:			Um:	Each		
Checked & Approved By	: <u>JULIE 8.18</u>						
Comment	: Est Rev:A 08-06-26 new issue DD verified by:ec						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :	
1.0	PB6743001247	Inner Tube	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s) Inner Tube batch: <u>41491</u>	
2.0	PB6743001249	Inner Tube Bushing	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s) Inner Tube Bushing batch: <u>M18149</u>	
3.0	PB6743001253	Gusset	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s) Gusset batch: <u>340777 41492</u>	
4.0	PB6743001254	Gusset	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s) Gusset batch: <u>340053 41493</u>	
5.0	PB674300167	PB67-43001-67	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 8.0000 Each(s) PB67-43001-67 batch: <u>41214</u>	